

DELTA MODEL LC20 COUNTING SYSTEM



System Shown:
Delta Model LC20 with
Model DF20A Low-Level Loader and Model 1F6
Straight Line Carton Conveyor

FAST UP TO 50 PACKAGES PER MINUTE (DEPENDING ON PRODUCT AND BATCH SIZE)

VERSATILE THOUSANDS OF REGULAR AND ODD-SHAPED PARTS CAN BE

COUNTED RELIABLY

EASY
60 SECOND CHANGE-OVER
MAKES THE DELTACOUNTER IDEAL

FOR SHORT AND LONG
PRODUCTION RUNS

PROFITABLE ONE PERSON CAN DOUBLE...

TRIPLE... **QUADRUPLE** ... PACKAGING PRODUCTIVITY

FRIENDLY PREPROGRAMMED PRODUCT

SETTINGS AND OPERATOR PROMPTING FOR MAXIMUM

PRODUCTION

The strikingly modern and efficient design of the Delta Model LC20 Counting Machine was derived from Delta's vast experience in the electronic counting field –since 1951. Simplicity, easy change-over, accuracy, dependability and high speed operation were the prime requirements in the development of this system. The Model LC20 features Allen Bradley PLC Controls with PanelView™ touch screen interface. Added features include pre-set product calibration for unparalleled speed in changeover, operator prompting for set-up, adjustments and machine

TYPICAL PRODUCTION RATES



HEX SCREWS*

* THE CHART LISTS AVERAGE CYCLE RATES
DEPENDENT UPON PIECE SIZE AND THE
BATCH QUANTITY BEING HANDLED

DIAMETER

		1/4	5/16	3/8	7/16	1/2	5/8	3/4
	1/2	16	16	16	N/A	N/A	N/A	N/A
	3/4	11	10	10	9	16	N/A	N/A
	1	9	8	7	6	11	20	20
L	1 1/4	7	7	6	12	10	16	16
\mathbf{E}	1 1/2	6	6	5	10	10	16	14
N	2	4	4	3.5	6	6	12	12
G	2 1/4	4	4	7	7	6	11	11
T	2 3/4	3	3	5.5	5.5	5	10	10
Н	3	3	2.5	5	5	4.5	9	9
	3 1/4	2.5	5	5	9	9	N/A	N/A
	3 1/2	2.5	5	5	9	9	N/A	N/A
	4	2	4	4	8	8	N/A	N/A
		100	50		25			20

PACKAGES PER MINUTE

TYPICAL PRODUCTION RATES

Hex Screws*

*The attached illustration lists average cycle rates dependent upon piece size and the batch quantity being handled.